

## Fresh water production from municipal waste water with membrane technology and its application for agriculture in an arid area

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### Abstract

One of the biggest problems of the 21st century is a global water shortage. Therefore it is difficult to increase quantity of conventional water resources such as surface and well water for agricultural application in an arid area. Technical advancement in water treatment membrane technology including RO membrane have been remarkable especially in recent years. As the pore size of RO membrane is less than one nanometer, it is possible to produce the fresh water, which satisfies the drinking water quality standards, with utilizing RO membrane. In this report a new water resource of the high grade treated water from municipal waste water is studied to apply to the plant factory, which is a water saving type agriculture in an arid area.

**Key words:** Arid Area, Reverse Osmosis (RO) Membrane, Municipal Waste Water, Agriculture, Plant Factory

### 1. Introduction

According to the report [1] of the United Nations in 1997, 97.5% of the water on earth is sea water, while the remaining 2.5% is fresh water. The source of drinking water in fresh water, such as river, lake, pond and groundwater, constitutes only 0.8% of the entire water resources of the earth.

On the contrary the world population will reach 8 billion in 2025 according to WHO [2]. At that time half of the world population will live in the countries which suffer from water shortage because of increasing demand of drinking water by increasing population, increasing demand of agricultural water by increasing in food production and increasing demand of industrial water by progress of industry.

Taking account of the current condition of water resources in the world, river water and well water are generally used for drinking and agricultural purposes by removing suspended materials. Recently, fresh water with sea water desalination has attracted attention as a new water resource. In this report, the study of fresh water production from municipal waste water with membrane technology and its application for agriculture in an arid area are discussed.

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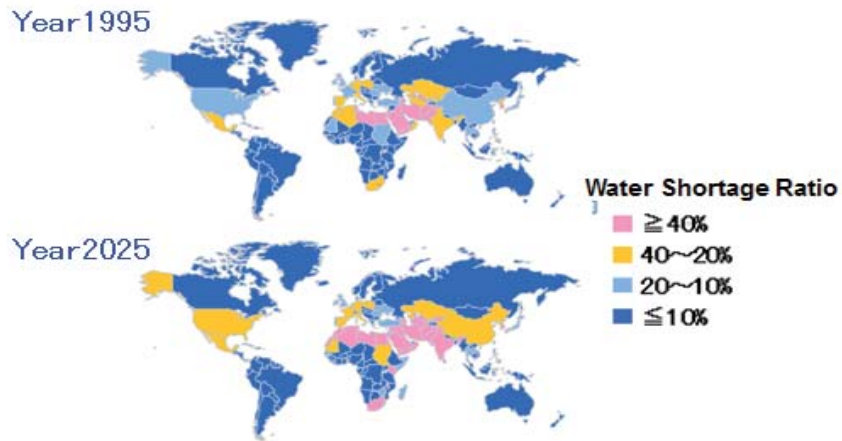


Fig. 1 Future Prediction of Water Shortage in the World

## 2. Classification of Water Treatment Membrane and its Application

There are four kinds of water treatment membranes. They are classified as RO membrane (Reverse Osmosis Membrane) of the smallest pore size, NF membrane (Nanofiltration Membrane), UF membrane (Ultrafiltration Membrane) and MF membrane (Micro-filtration Membrane). Whereas separation of MF and UF is based on sieve filtration technology, separation of RO and UF is based on reverse osmosis technology.

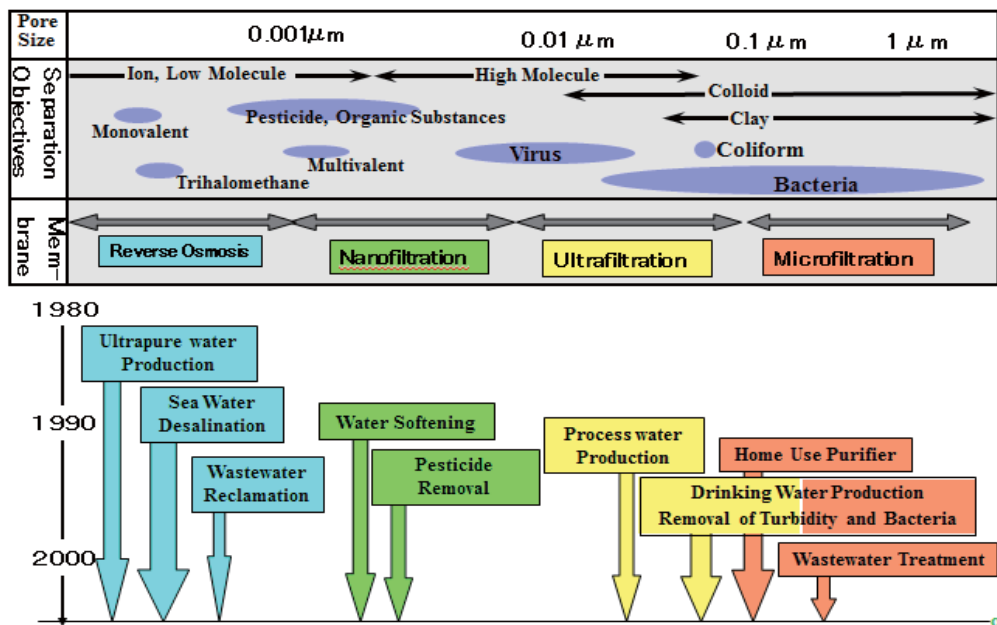


Fig. 2 Membrane Classification and its Application History

## 3. Reverse Osmosis Membrane

### 3.1 Structure of RO Membrane

There are two kinds of RO membrane form, asymmetric and composite. Historically asymmetric membrane of cellulose acetate was first developed and asymmetric membrane of liner

polyamide followed. Later, a thin film composite membrane has been developed with different materials which make a separating functional layer and a supporting layer. The majority of RO membranes which are currently used, is a thin film composite membrane. A spiral element is made spirally wound with envelopes of composite membranes, mesh spacers and permeate carriers. As configurations of RO elements, there are plate and frame, tubular and hollow fiber types in addition to spiral wound type.

### 3.2 History of RO Membrane

In the 1950s, the research for sea water desalination has started under the support by Office of Saline Water in the United States. In 1960 Loeb and Sourirajan of University of California had developed the RO membrane of cellulose acetate which was the starting point of water treatment membrane progress.

Fortunately Prof. Shoji Kimura of University of Tokyo [3] and Prof. Haruhiko Ohya of Yokohama National University [4] had studied and researched jointly on RO membrane under Dr. Sourirajan and brought the knowledge back to Japan in the 1960s and the early 1970s. This is one of the reasons why the research on RO membranes in Japan has been kept the highest level in the world. It was very fortunate for Japanese membrane manufacturers to keep their research and technical levels of RO and other membranes globally high from the early stages.

There are limited to only two countries of Japan and USA in the world for a long period who can produce spiral wound and hollow fiber types of RO modules, which are mainly applied to water treatment application.

### 3.3 Technical Trend of RO Membrane [5]

The trend in the development of RO membrane technology has three directions.

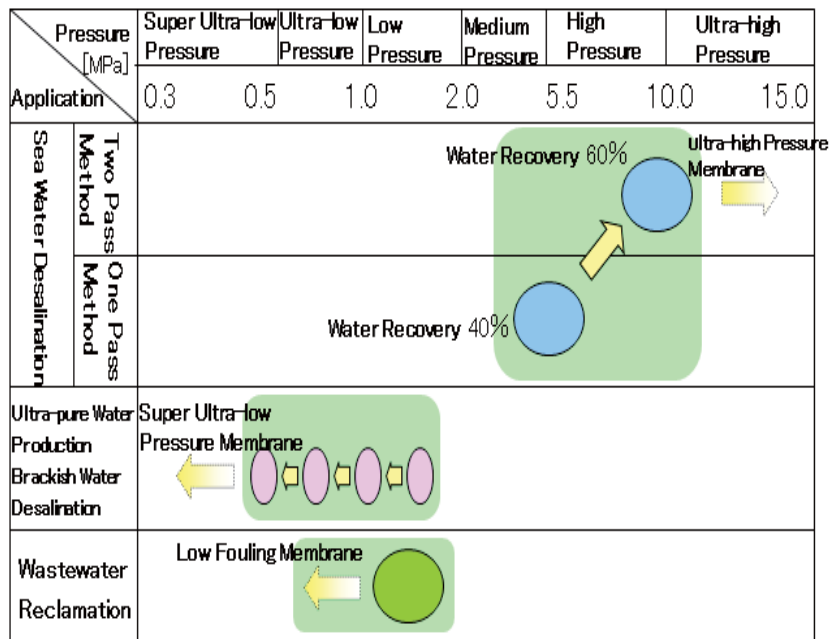


Fig. 3 Technical Trend of RO Membrane

One is the direction of development for sea water desalination under high salinity. In this area to reduce water production cost it is required to increase water recovery ratio from 40% of the conventional value to 60%. The development of RO membrane and element structure has been done for high pressure durability under more than 10MPa.

Second direction is the development of higher performance under a low salinity area for ultrapure water production and brackish water desalination. In this area to reduce operating cost it is required to increase water productivity under low pressure of less than 1MPa with keeping high salt rejection.

Third direction is the development of durability against membrane fouling for stable RO operation and to expand the application of waste water treatment.

### 3.4 Application of RO Membrane

Reverse osmosis membrane is widely used as an important water treatment technology for production of ultrapure water, boiler feed water and drinking water with desalination of brackish water and sea water.

As was mentioned in the beginning one of the answers to improve water shortage in the 21st century is production of drinking water from sea water with RO membrane technology. And it is expected that application of RO membrane will be expanded significantly in the near future.

## 4. Fresh Water Production from Municipal Waste Water with Membrane Technology

### 4.1 Water Resources for Agriculture in an Arid Area

Thinking about potential resources of agricultural water in an arid area, there are three kinds of water such as surface water of river, lake and pond, well water and sea water. Surface water and well water have been already used for agriculture.

Water Resources	Traditional Main Application	Quantity in Desert Area *1)	Treatment Cost *2)	Water Resources Potentiality *3)
Surface Water •River Water •Lake water •Pond Water	•Drinking Water  •Agriculture	x	○	x
Well Water	•Drinking water	x	○	x
Sea Water	•Drinking Water	○	x	△
Municipal Wastewater	•Drainage Discharge	○	○	◎

\*1) ○ : Enough, x : Shortage

\*2) ○ : Reasonable, x : Expensive

\*3) ◎High, △ : Low, x : Difficult

Fig. 4 Potential Water Resources in an Arid Area

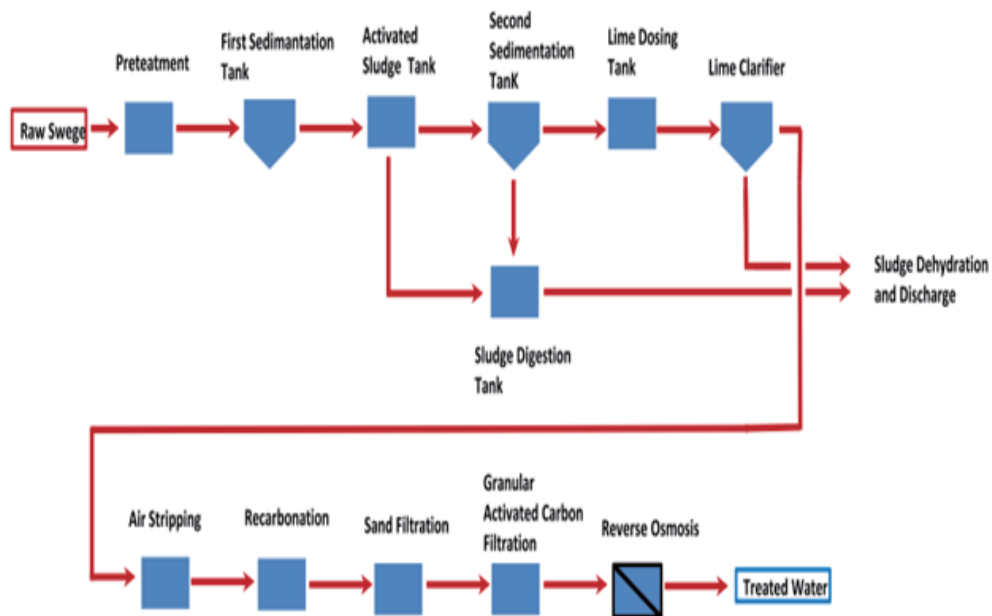
It is difficult to increase quantity of surface water and well water for agriculture in an arid area, because quantity of surface water and well water is limited in this area, and the priority of drinking water is much higher than that of agricultural water in an arid area. Though there is not quantity problem for agricultural water from sea water, cost of sea water desalination is much higher than those of surface water treatment and well water desalination, because salinity of sea water is extremely high of 3.5% to 4.5%, comparing to those of surface water and well water of normally less than 1%.

Therefore it is very much attractive, if the fresh water for agriculture in an arid area can be produced from municipal waste water, which is discharged as drain, with water treatment membrane. The quantity of municipal waste water is in proportion to population and stable. The cost of municipal waste water treatment is much lower than that of sea water desalination

#### 4.2 Progress of Municipal Waste Water Reclamation Process [6]

##### (1) Advanced Municipal Waste Water Reclamation Process (1st Step)

In the first step of advanced waste water reclamation process, the complicated pretreatment process with chemical and physical methods was adopted in order to get a high quality RO feed water as shown in Fig. 5. The world famous Water Factory 21 at Orange County Water District is the real pioneer of advanced municipal waste water reclamation process in the world. Water Factory 21 has started its operation in 1979. The treated water from activated sludge tank was fed to RO process after lime clarification, re-carbonation and sand filtration. RO permeate was injected into the ground after chlorine disinfection. The water quality after treatment in Water Factory 21 met and exceeded the drinking water quality standards in USA.

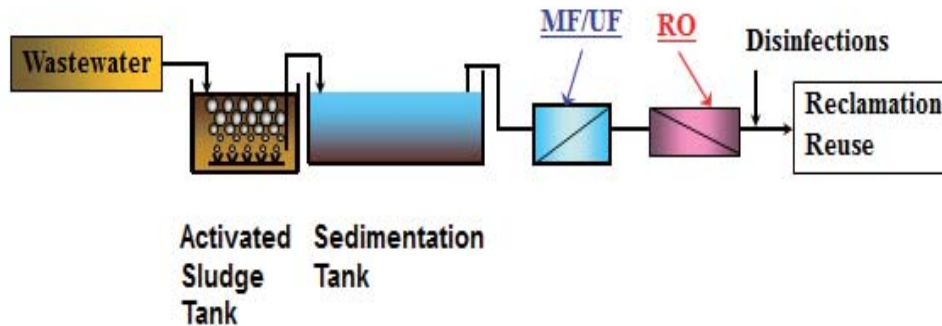


**Fig. 5 Advanced Municipal Waste Water Reclamation Process (1st Step)**

##### (2) Advanced Municipal Waste Water Reclamation Process (2nd Step) - Introduction MF/UF Membrane

Thanks to introduction of MF (UF) membrane, the pretreatment system for removal of

suspended materials had become simple. Water after treatment in sedimentation tank from activated sludge tank was fed to RO system after treating with MF (UF) membrane system and removing suspended materials. RO permeate can be reused.



**Figure 6 Advanced Municipal Wastewater Reclamation Process with MF/UF before RO (2nd Step)**

The NEWater Plant by PUB (Public Utility Board) in Singapore is one of the most recognizable examples of the 2nd step of advanced municipal waste water reclamation process. The NEWater Plant was developed by modeling after Orange County Water District Water Factory 21. The feature of this process was the adoption of MF membrane process instead of the complicated pretreatment process with chemical and physical methods, thus the total process became extremely simple and economical. PUB named their treated water “NEWater” for distinguishing other treated water from waste water.

The water quality of NEWater can easily clear the WHO drinking water quality standards. Singapore government distributed more than 1,000,000 bottles of NEWater at school sports festivals or on National Holidays in Singapore in order to capture people’s attention.



**Purpose:** Advanced Municipal Wastewater Reclamation Treatment (Treated Water is partially fed to the reservoir for drinking water.)

**Capacity:** 24,000m<sup>3</sup>/day

**RO Membrane:** Toray TML20-430 Membrane

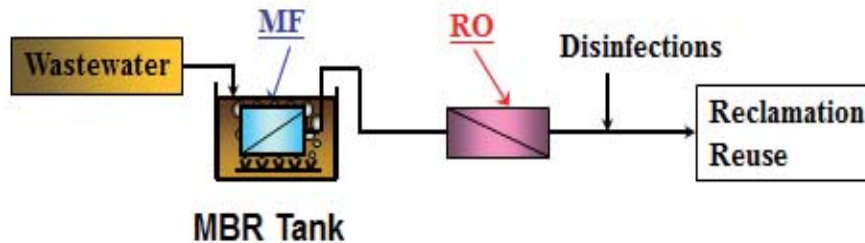
**Start of Operation:** year 2003

**Fig. 7 Singapore Seletar NEWater RO Plant**



(3) Advanced Municipal Waste Water Reclamation Process with MBR before RO (3rd Step)

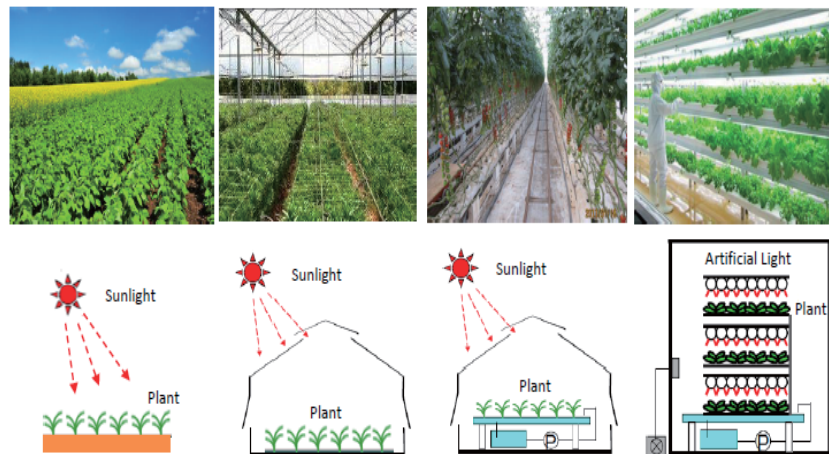
With adoption of the Membrane Bio-Reactor (MBR) that combines activated sludge tank and MF process, the total process became simpler and more economical. In 2009 the Changi NEWater Plant of the advanced municipal waste water reclamation process with MBR began its operation.



**Fig. 8 Advanced Municipal Waste Water Reclamation Process with MBR before RO (3rd Step)**

**5. Plant Factory – Water Saving Type Agriculture**

It is mentioned that in an arid area fresh water from municipal waste water with membrane technology is expected as a new water resource for agriculture. The fig. 9 shows the water consumption of agriculture by cultivation method [7],[8].



Cultivation System	Dry-field	Green House (Soil Culture)	Sun Light Type Plant Factory (Hydroponics, Open)	Artificial Light Type Plant factory (Hydroponics, Closed)
Water Vaporization from Soil	○	○	×	×
Water Penetration into Soil	○	○	×	×
Water Vaporization from Leaves	○	○	○	×
Water Consumption Ratio	1	1	1/2	1/20 <small>(Recovery of Vaporized Water)</small>

**Fig. 9 Water Consumption by Cultivation Method**

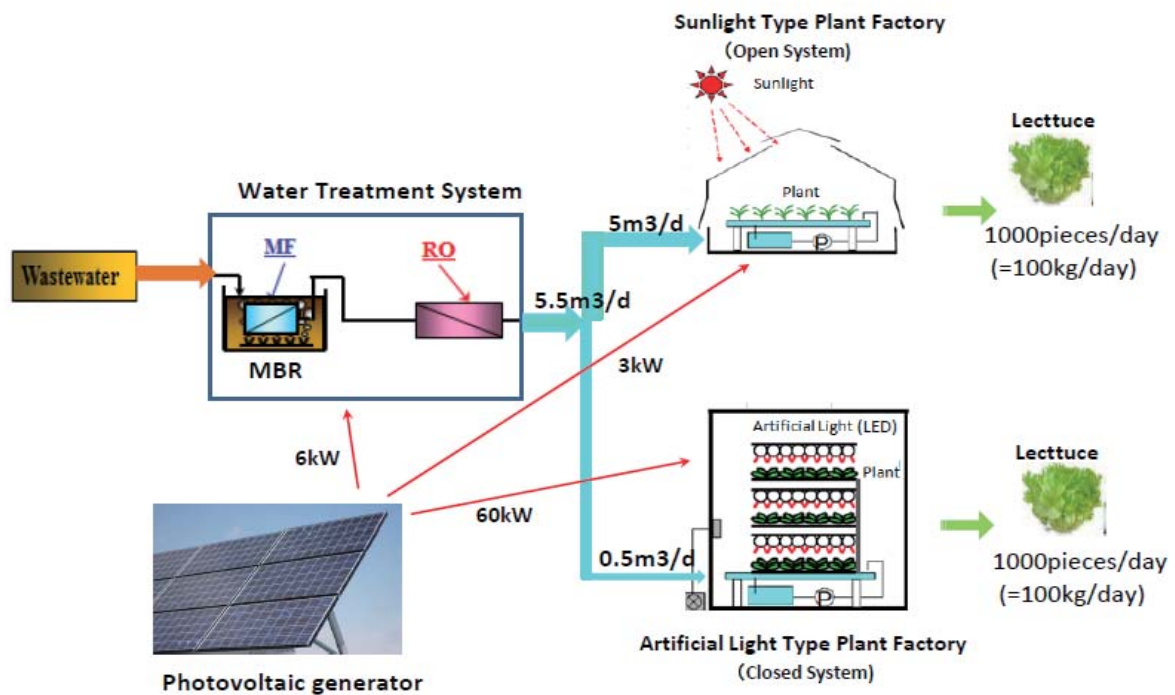
If the water consumption ratio of dry-field farming is 1, then the water consumption ratio of green house with soil cultivation is  $1 - 1/2$ . The water consumption ratio of sunlight type plant factory with hydroponics is  $1/2 - 1/10$ , because there is no water vaporization from soil and no water penetration into soil. The water consumption ratio of artificial light type plant factory decreases  $1/10 - 1/100$ , because vaporized water from leaves is recovered by dehumidification with air conditioner.

## 6. Integration of New Water Resource, Agriculture and Photovoltaic Generator [9],[10],[11]

In an arid area it is difficult to increase quantity of surface water and well water for agriculture, because their quantity is limited. It is also difficult to apply the fresh water from sea water to agriculture because its desalination cost is high. Therefore it is very much attractive as a new water resource of agriculture in an arid area, if the fresh water of drinking water quality level can be economically produced from municipal waste water, which is discharged as drain, with advanced RO membrane technology. The new agricultural method in an arid area is proposed as follows:

- Photovoltaic (PV) generator is applied for energy resource.
- Fresh water from municipal waste water with RO membrane technology is applied for agricultural water.
- Plant factory of water saving agriculture is applied for cultivation method.

Fig. 10 shows a conceptual figure of “Fresh water production from municipal waste water with RO membrane technology and its application for plant factories with Photovoltaic(PV) generator”.



**Fig. 10** Fresh water production from municipal waste water with RO membrane Technology and its application for plant factories with PV generator



## Conclusion

Municipal waste water is abundant and stable in proportion to population. Thanks to advanced RO (Reverse Osmosis) membrane technology it is possible to produce the fresh water, which satisfies the drinking water quality standards, from municipal waste water. Therefore municipal waste water becomes a potential water resource for agriculture in an arid area. The plant factory of hydroponic cultivation system with photovoltaic generation is a water saving type agriculture and suitable in an arid area where solar power is abundant.

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