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| 5  | Title:   |
| 6  | Assessment of the physical properties and stability of mixtures of tetracycline  |
| 7  | hydrochloride ointment and acyclovir cream                                       |
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18 Abstract

19 In dermatology, ointments are often mixed as part of drug therapy, but mixing 20 often leads to incompatibility. Three combinations of tetracycline ointment (TC-o) and 21 acyclovir cream (ACV-cr) were prepared at a TC-o:ACV-cr ratio of 1:1 using a 22 brand-name ACV-cr and two generic ACV-cr (samples TC-o+ACV-A, TC-o+ACV-B, 23 and TC-o+ACV-C). Microscopic examination revealed separation in TC-o+ACV-C. 24 Viscosity and elasticity measurement indicated that the storage modulus (G') and loss 25modulus (G") of each of the TC-o+ACV-cr mixtures behaved similarly to those of an 26 ACV-cr and the loss tangent  $(tan \delta)$  behaved similarly to that of a TC ointment. In 27 addition, differences in the storage modulus (G') and loss modulus (G") of the TC-o+ACV-cr mixtures were noted. To assess stability, each TC-o+ACV-cr mixture 28 29 was stored away from direct sunlight at 25°C and an RH of 84% and at 4°C (in a 30 refrigerator). HPLC revealed that the ACV content in each TC-o+ACV-cr mixture 31 remained at 95-105% for up to 14 days under both sets of storage conditions. A 32 decline in TC content in each TC-o+ACV-cr mixture was not noted with storage at 4°C 33 but was noted over time with storage at 25°C and an RH of 84%. In addition, 34 significant differences in the percent decline in TC content in each TC-o+ACV-cr 35 mixture occurred with storage at 25°C and an RH of 84%. Thus, differences in 36 physical properties and stability may occur when combining brand-name and generic 37 drugs, and temperature and humidity may be the cause of the TC-o's incompatibility.

38

39 Keywords: tetracycline hydrochloride, acyclovir, mixture, ointment, generic drug

### 41 **1. Introduction**

42 In dermatology, ointments are often mixed as part of drug therapy to relieve 43 symptoms and improve feel and compliance (Kizu et al., 2004). However, there are no 44 basic data on the clinical effectiveness of and adverse reactions to such mixtures, and 45mixing is sometimes done based on experience rather than on evidence (Gao et al., 46 1994). There are reports of physical changes and changes in drug penetration 47accompanying a decline in content and changes in the characteristics of bases once 48 ointments are combined (Fukami et al., 2006; Guin et al., 1993; Wohlrab et al., 1984). 49 In actual practice, many physicians and pharmacists have found that combining 50 ointments results in separation or deterioration.

51 Tetracycline hydrochloride (TC), a tetracycline, blocks the binding of aminoacyl 52 tRNA to the mRNA-ribosome complex. This inhibits protein synthesis in bacteria and 53 is why TC has antibacterial action (Xu et al., 2011). In addition, TC acts specifically 54on 70S bacterial ribosomes without acting on 80S animal ribosomes, which is why it is 55 reported to have selective toxicity (Weisblum et al., 1968). TC ointments (TC-o) have 56 been found to be clinically effective in treating impetigo (Kuniyuki et al., 2005). 57 Impetigo can be caused by an infection due to scratching of the skin. Chickenpox is 58one such condition that causes scratching, and topical preparations of acyclovir (ACV) 59 that are used to treat herpes-virus infection are also used to treat chickenpox. Thus, in 60 actual practice, topical preparations of ACV are sometimes combined with TC-o. A 61 decline in content and changes in appearance have been reported when combining TC-o 62 with other preparations (Loseva et al., 1978; Kawamoto et al., 2008). However, no 63 studies have described the physical properties and stability of a combination of TC-o 64 and a topical preparation of ACV.

65 Incompatibility due to mixing is often evident not only in the incompatibility of 66 principal agents but also in the incompatibility of the principal agent and additives (Gao 67 et al., 1994; Wohlrab et al., 1984). Differences in bases are known to cause different 68 levels of incompatibility and differences in drug penetration when combined. 69 Combining ointments requires selection of bases with similar characteristics (Fukami et 70 al., 2006; Guin et al., 1993). The properties of bases of creams and ointments differ, 71and combinations of creams and ointments must be studied. ACV cream (ACV-cr) is an 72 o/w emulsion, and Vaseline (petroleum jelly) is used as an oleaginous base. There are 73 both brand-name and generic ACV-cr. The current authors have studied the 74physicochemical properties of ACV-cr and noted differences in the types of additives 75 and differences in their water content, viscosity, elasticity, and emulsification (Inoue et 76 al., 2012). Viscoelasticity is one reported way to assess the physical properties of a 77 semisolid substance, and the viscoelasticity of conditioners and ointments has been 78 assessed (Moji et al., 2002; Hong et al., 2010; Kobayashi et al., 1982). Viscoelasticity 79 is expressed by the loss tangent  $(\tan \delta)$ , which is associated with tackiness due to 80 differences in emulsification, water content, viscosity and elasticity, and additives. tand 81 may also affect stability.

Thus, the current study assessed the physical properties and stability when combining TC-o and ACV-cr. This study also examined incompatibility due to that combination in order to provide useful information when combining TC-o and ACV-cr.

#### 86 2. Materials and Methods

87

88 2.1. Reagents

TC-o (POLA-Pharma Co., Ltd, Japan) and three different 5% ACVs were used in the present study: the original product, ACV-A (GlaxoSmith Kline K.K.), and the following two generic products: ACV-B (Sandoz Co., Ltd, Japan) and ACV-C (Toko Pharmaceutical Industrial Co., Ltd, Japan). The three products were randomly named ACV-A, ACV-B, or ACV-C (Table 1). All other reagents were of special reagent grade.

95

96 2.2. Sample preparation

97 The mixture of TC and ACV-c (weight ratio of 1:1) was prepared in a mixer (Nanko
98 Neritaro NRB-250: THINKY Co., Ltd, Japan). Conditions for mixing were a mixing
99 time of 30 s and 2000 rpm. Distilled water was added to TC-o at a weight ratio of 5%,
100 10%, and 15% to serve as a mixture of TC-o and distilled water.

101

102 2.3. *Microscopy* 

Polarization microscopy was performed with an Olympus model BX51 microscope
(Olympus Co., Ltd, Japan). In addition, a polarizing plate with a wavelength of 488
nm was used.

106

### 107 2.4. Measurement of viscosity and viscoelasticity

108 Measurement of viscosity or viscoelasticity was done using a Rheometer (HAAKE 109 MARS; Thermo Scientific Co.) with a  $1^{\circ} \times R35$  cone rotor at 25°C and 35°C. The 110 conditions for measurement of viscosity were a sample amount of 0.2 mL and a gap of 111 0.051 mm. A flow test was used to determine the relative viscosity of all formulations with the following parameters: for the upcurve, a continuous ramp with shear rate as controlled variable  $(0-1000 \text{ s}^{-1})$ , log mode, and a 1-min ramp duration were used. The same procedure was used for the downcurve with reversed shear rate  $(1000-0 \text{ s}^{-1})$  to measure thixotropy and yield stress. The conditions for measurement of viscoelasticity were a sample amount of 2 mL and a gap of 1 mm. Stress was increased gradually from 1 Pa to 10 Pa.

118  $\tan \delta = G'' / G'$ 

119 tan $\delta$ : loss tangent

120 G": loss elastic modulus (Pa)

- 121 G': storage elastic modulus (Pa)
- 122

123 2.5. Preparation of humidification samples

Each TC-o/ACV-cr mixture and each TC-o and distilled water mixture were stored in a thermostated bath at 25°C for 0 days, 3 days, 7 days, and 14 days in a desiccator (relative humidity, 84%) in the presence of a KCl-saturated aqueous solution.

127

128 2.6. HPLC assay

129 For the assay, 0.5 g of each TC-o/ACV-cr mixture and 0.25 g of TC-o and each 130 TC-o and distilled water mixture was weighed accurately and placed in a stoppered 131 centrifuge tube. Then 40 mL of distilled water was added and the solution was shaken 132 and then centrifuged (10,000 rpm for 30 min, at 25°C). The portion of the lower layer 133 was filtered with a 0.45-µm filter, and the filtrate served as the sample solution. A calibration curve was prepared using TC and ACV that had separately been dried at 134 135 105°C for 24 h. TC and ACV were assayed using high-performance liquid chromatography (HPLC: LC-20ADvp, Shimadzu). TC and ACV assay conditions 136 137 were a column of Inertsil ODS-3 (4.6 mm  $\times$  250 mm,  $\varphi$ 5  $\mu$ m), column temperature of 35°C, mobile phase of pH3 phosphate buffer/methanol = 95/5, and detection wavelength
of 254 nm; conditions were tailored for TC to produce a peak at 9 min. Multiple
groups were then analyzed with Tukey's test using the statistical program R 2.1.1.

141

## 142 2.7. Measurement of water content

143 The titrimetric determinations of water were performed at room temperature using a 144 CA-06 Karl-Fisher moisture content meter (Mitsubishi chemical Co., Ltd, Japan) 145 equipped with a coulometric titration system (n = 3). Karl-Fischer reagents 146 (AQUAMICRON<sup>®</sup>AX RS as the catholite and AQUAMICRON<sup>®</sup>CNU as the anolyte) 147 were purchased from Mitsubishi Chemical Co. For measurement, 5-10 mg of sample 148 was dissolved in Karl Fisher reagent using a glass rod to yield a paste.

149

150 2.8. Measurement of sample pH

151 The pH was measured directly in each ACV-cr using a Docu-pH Meter (Sartorius152 Co., USA).

#### 154 **3. Results and Discussion**

155 The compatibility of bases is crucial when combining ointments, and 156 incompatibility of bases can lead to separation and disruption of emulsification (Ohtani 157 et al., 1997). Thus, TC-o+ACV-cr mixtures were observed here using polarization 158 microscopy to determine the dispersion of the mixtures (Fig. 1). Results revealed the 159 precipitation of crystals in each TC-o+ACV-cr mixture. Separation was noted in 160 TC-o+ACV-C, so emulsification was not uniform, and there were differences in 161 dispersibility. In addition, TC-o and ACV-cr were also observed (Fig. 2). Results 162 revealed crystals in each preparation. The crystals observed in TC-o were found to be 163 larger than the crystals found in ACV-cr. In addition, droplets were noted in ACV-C, and 164 emulsification was found to be non-uniform. Additives in the TC-o and ACV-cr are 165 shown in Table 1. As indicated, there were differences in additives in the ACV-cr. 166 Instances of differences in the dispersibility of mixtures have been reported even when 167 combining preparations with the same ingredients (Ohtani et al., 1997). Differences in 168 the properties of bases may have affected differences in emulsification in the current 169 TC-o/ACV-cr mixtures as well. Thus, differences in dispersibility may have occurred 170 due to the properties of bases in each ACV-cr.

To determine differences in viscosity and elasticity of the mixtures, the viscosity and elasticity of the TC-o, ACV-cr, and TC-o+ACV-cr mixtures were measured. The measured flow curve is shown in Fig. 3. TC-o and ACV-A had a hysteresis loop while ACV-B and ACV-C did not. Thus, the higher water content in ACV-B and ACV-C than in ACV-A led to ACV-B and ACV-C having no structural memory, which may be why ACV-B and ACV-C displayed viscoelastic behavior unlike that of ACV-A. In addition, little memory remained in the TC-o+ACV-cr mixtures. This was evident because of the differences in water content during mixing and suggested that structuraldisruption may have occurred.

180 The storage modulus G' (the elastic component) and loss modulus G'' (the viscous 181 component) are shown in Fig. 4. Results for each of the TC-o+ACV-cr mixtures show 182 that the storage modulus G' and loss modulus G" behaved not like the elasticity of TC-o 183 but like ACV-cr, which is interesting. In short, this is because the structure of the 184 ointment could not be maintained due to water in the ACV-cr. In addition, looking at 185 the behavior of the storage modulus G' and loss modulus G" of ACV-cr reveals that 186 there were few disparities between ACV-B and ACV-C but that there were differences 187 between TC-o+ACV-B and ACV-C. Comparison of ACV-B and TC-o+ACV-B indicated 188 that TC-o+ACV-B had a larger storage modulus G' and loss modulus G". Comparison 189 of ACV-C and TC-o+ACV-C indicated that TC-o+ACV-C had a smaller storage 190 modulus G' and loss modulus G". This was evident from the separation in 191 TC-o+ACV-C as revealed by microscopic examination. The water content in ACV-cr 192 may have had an effect, decreasing its elasticity and viscosity.

193 The loss tangent tanð is shown in Fig. 5. tanð is a ratio of the loss modulus G", 194 which represents the viscosity component, and the storage modulus G', which 195 represents the elasticity component (Adeyeye et al., 2002). The tanð of each of the 196 TC-o+ACV-cr mixtures behaved like that of TC-o. Differences in preparations noted 197 with ACV-cr decreased. Thus, each of the TC-o+ACV-cr mixtures was found to have 198 roughly the same proportion of viscosity and elasticity.

Measurement of viscosity and elasticity revealed differences in the viscosity and elasticity of TC-o+ACV-cr mixtures. These differences were evident because of the differences in water content in the mixtures after mixing and are presumed to have 202 caused structural disruption and thus affect stability. Thus, each TC-o+ACV-cr 203 mixture was stored away from direct sunlight at 25°C and an RH of 84% and at 4°C (in 204 a refrigerator) to examine the mixtures' stability. TC and ACV content were calculated 205 using HPLC. Results of the assays of TC and ACV are shown in Table 2. The ACV 206 content of ACV-cr has been found to be 95% or higher (Inoue et al., 2012). The ACV 207 content in each TC-o+ACV-cr mixture was found to remain at 95-105% for up to 14 208 days under both sets of storage conditions. Additionally, the TC content in TC-o and 209 each TC-o+ACV-cr mixture was  $101.8 \pm 1.1\%$ ,  $95.2 \pm 1.9\%$ ,  $99.0 \pm 2.1\%$ , and  $97.4 \pm$ 210 1.6%, so the content was found to be 95% or higher. A decline in TC content in each 211 TC-o+ACV-cr mixture was not noted over 14 days of storage at 4°C. Nevertheless, a 212 decline in TC content over time was noted with storage at 25°C and an RH of 84%. 213 This is presumably because molecular motion is excited by a high temperature and humidity, for example, storage at 25°C and an RH of 84%, in comparison to storage at 214 215 4°C. As a result, the mixture is unstable.

216 A TC-o is reported to have a decline in TC content and a decline in antibacterial 217 activity when combined with an ointment containing sodium hydroxide (Kawamoto et 218 al., 2008). A closer look at additives contained in the ACV-cr indicates that ACV-A 219 and ACV-C contain additives with Na salts (Table 1). Thus, Na salts contained in 220 additives may have caused the decline in TC content noted in TC-o+ACV-A and 221 TC-o+ACV-C. However, ACV-B contained no Na salts, so other factors may have 222 Tetracyclines change color and degrade when combined with alkaline been at work. 223 drugs, so caution is required in their handling (Kawamoto et al., 2008). ACV-A had a 224 pH of 7.04  $\pm$  0.05, ACV-B had one of 5.17  $\pm$  0.1, and ACV-C had one of 7.29  $\pm$  0.07, so 225 none were basic. In addition, degradation by exposure to light is a possibility.

However, under the current storage conditions, mixtures were stored away from direct sunlight, so light was not a factor. In addition, TC is known to undergo hydrolysis (Kang et al., 2012). Thus, attention was focused on the water content in each ACV-cr.

229 The water content in each TC-o+ACV-cr mixture was measured. TC-o+ACV-A had a water content of 6.0  $\pm$  1.4, TC-o+ACV-B had one of 14.3  $\pm$  0.8, and 230 231 TC-0+ACV-C had one of  $12.1 \pm 0.6\%$  before storage. Given the fact that water 232 content can affect stability, distilled water was mixed with TC-o to a weight ratio of 5%, 233 10%, and 15% and the TC content in each mixture was examined. Results revealed no 234 changes in content with storage at 4°C. In contrast, a decline in TC content was noted 235 with storage at 25°C and an RH of 84% (Table 3). Significant differences in the 236 decline in TC content were not noted in any of the mixtures stored at 25°C and an RH of 237 84%. Thus, water presumably caused a decline in TC content, as did differences in the 238 storage temperature and additives.

239 In addition, significant differences in the decline in TC content over time were noted 240 in each TC-o+ACV-cr mixture stored at 25°C and an RH of 84%. TC-o+ACV-A and 241 TC-o+ACV-B had a greater percent decline in TC content than TC-o+ACV-C (Table 2). 242 One cause of this may have been differences in separation as revealed by microscopic 243 examination. Separation was noted in TC-o+ACV-C though not in TC-o+ACV-A and 244 TC-o+ACV-B. Thus, the TC-o in TC-o+ACV-A and TC-o+ACV-B was dispersed in 245 ACV-cr in an o/w manner. The TC-o in TC-o+ACV-A and TC-o+ACV-B was in 246 contact with the additives and water in the ACV-cr. Thus, TC-o+ACV-A and 247 TC-o+ACV-B had greater incompatibility of TC-o and ACV-cr than did TC-o+ACV-C, 248 facilitating a decline in TC content.

249 The current study noted differences in separation, viscosity, and elasticity as a result

of combining TC-o and ACV-cr. Differences in physical properties may lead to differences in feel and can affect patient compliance and adherence as well. With regard to the stability of each TC-o+ACV-cr mixture, a decline in TC content over time was noted due to differences in storage conditions. The decline in TC content in the TC-o+ACV-cr mixtures is attributed to storage conditions, suggesting the importance of how such mixtures are stored.

Differences in the physical properties of and storage conditions for preparations may lead to differences in clinical effectiveness. In addition, differences in the types and ratios of additives are reported to affect skin penetration (Trottet et al., 2005). Differences in the types and ratios of additives may also lead to differences in clinical effectiveness. Detailed information on the physical properties and content of brand-name and generic drugs can be a useful piece of information when determining what drugs are safe and efficacious to combine.

263

## 264 Conclusion

The current study found differences in separation, viscosity, and elasticity in combinations of a TC-o and ACV-cr. With regard to the stability of the TC-o+ACV-cr mixtures, a decline in TC content over time was noted due to differences in storage conditions. In addition, the decline in TC content in TC-o+ACV-cr mixtures is attributed to storage conditions. Thus, differences in physical properties may occur when combining brand-name and generic drugs, and water content and humidity may be the cause of the TC-o's incompatibility.

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# 273 Conflict of interest

The authors report no conflicts of interest. The authors alone are responsible for the content and writing of the paper.

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- 330 Figure legends
- 331 Table 1. Additives list for TC-o and ACV-cr
- 332
- Table 2. The mean ACV and TC content in TC-o+ACV-cr mixtures according to HPLC
- 334 ( $\pm$ SD, n = 3)
- 335
- Table 3. The mean TC content in TC-o according to HPLC ( $\pm$ SD, n = 3)
- 337
- Fig. 1 Light microscopy of TC-o/ACV-cr mixtures. Scale bars indicate 50 μm.
- a) TC-o+ACV-A, 0 days after mixing; b) TC-o+ACV-B, 0 days after mixing; c)
- 340 TC-o+ACV-C, 0 days after mixing; d) TC-o+ACV-A, 14 days after mixing at 25°C
- RH84%; e) TC-o+ACV-B, 14 days after mixing at 25°C RH84%; f) TC-o+ACV-C, 14
- 342 days after mixing at 25°C RH84%; g) TC-o+ACV-A, 14 days after mixing at 4°C; h)
- 343 TC-o+ACV-B, 14 days after mixing at 4°C; i) TC-o+ACV-C, 14 days after mixing at
- 344 4°C
- 345
- Fig. 2 Light microscopy of TC ointment and ACV creams respectively. Scale bars
- 347 indicate 50 μm.
- 348 a) TC-o, b) ACV-A, c) ACV-B, d) ACV-C
- 349
- 350 Fig. 3 Shear stress versus shear speed curves for TC-o, ACV-cr, and TC-o+ACV-cr
- 351 mixtures at 25°C
- a) Shear stress versus shear speed curves for TC-o and ACV-cr
- 353  $\bigcirc$ : TC-o,  $\blacklozenge$ : ACV-A,  $\square$ : ACV-B,  $\triangle$ : ACV-C

- b) Shear stress versus shear speed curves for TC-o+ACV-cr mixtures
- 355  $\blacklozenge$ : TC-o+ACV-A,  $\square$ : TC-o+ACV-B,  $\triangle$ : TC-o+ACV-C
- 356
- 357 Fig. 4 G' and G" versus Tau for TC-o, ACV-cr, and TC-o+ACV-cr mixtures
- a) G' versus Tau for TC-o and ACV-cr, b) G" versus Tau for TC-o and ACV-cr
- 359  $\bigcirc$ : TC-o,  $\blacklozenge$ : ACV-A,  $\square$ : ACV-B,  $\triangle$ : ACV-C
- 360 c) G' versus Tau for TC-o+ACV-cr mixtures, d) G'' versus Tau for TC-o+ACV-cr
- 361 mixtures
- 362  $\blacklozenge$ : TC-o+ACV-A,  $\Box$ : TC-o+ACV-B,  $\triangle$ : TC-o+ACV-C
- 363
- 364 Fig. 5 tanδ versus Tau for TC-o, ACV-cr, and TC-o+ACV-cr mixtures
- a) tanδ versus Tau for TC-o and ACV-cr
- 366  $\bigcirc$ : TC-o,  $\blacklozenge$ : ACV-A,  $\square$ : ACV-B,  $\triangle$ : ACV-C
- b) tanδ versus Tau for TC-o+ACV-cr mixtures
- 368  $\blacklozenge$ : TC-o+ACV-A,  $\Box$ : TC-o+ACV-B,  $\triangle$ : TC-o+ACV-C